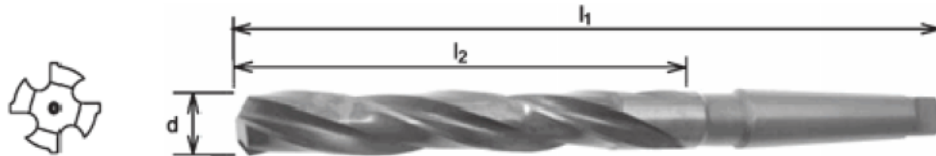


# Codes

## 221 - 224

**MORSE TAPER SHANK DRILLS**

# Morse Taper Shank Core Drills



d	l <sub>2</sub>	l <sub>1</sub>	Code	d	l <sub>2</sub>	l <sub>1</sub>	Code
<b>No. 1 Morse Taper Shank</b>							
14.0	108	189	2211400				
<b>No. 2 Morse Taper Shank</b>							
15	114	212	2221500	20	140	238	2222000
16	120	218	2221600	21	145	243	2222100
17	125	223	2221700	22	150	248	2222200
18	130	228	2221800	23	155	253	2222300
19	135	233	2221900				
<b>No. 3 Morse Taper Shank</b>							
24	160	281	2232400	28	170	291	2232800
25	160	281	2232500	29	175	286	2232900
26	165	286	2232600	30	175	296	2233000
27	170	291	2232700	31	180	301	2233100
<b>No. 4 Morse Taper Shank</b>							
32	185	334	2243200	42	205	354	2244200
33	185	334	2243300	43	210	359	2244300
34	190	339	2243400	44	210	359	2244400
35	190	339	2243500	45	210	359	2244500
36	195	344	2243600	46	215	364	2244600
37	195	344	2243700	47	215	364	2244700
38	200	349	2243800	48	220	369	2244800
39	200	349	2243900	49	220	369	2244900
40	200	349	2244000	50	220	369	2245000
41	205	354	2244100				

Core drills up to and including 19mm have 3 flutes. All sizes above 19mm have 4 flutes.