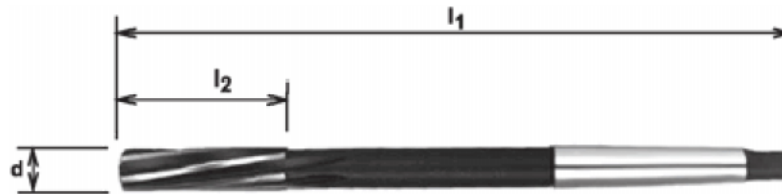


MTS Machine Chucking Reamers

Codes
741, 742



REAMERS,
COUNTERSINKS &
COUNTERBORES



d		l ₂	l ₁	Code	d		l ₂	l ₁	Code
mm	inch				mm	inch			
No. 1 Morse Taper Shank									
4.0		23	133	7410400	9.0		36	162	7410900
4.762	3/16	23	133	7420476	9.525	3/8	38	168	7420953
5.0		23	133	7410500	10.0		38	168	7411000
5.556	7/32	26	138	7420556	11.0		41	175	7411100
6.0		26	138	7410600	11.112	7/16	41	175	7421111
6.350	1/4	28	144	7420635	12.0		44	182	7411200
7.0		31	150	7410700	12.700	1/2	44	182	7421270
7.144	9/32	31	150	7420714	13.0		44	182	7411300
7.938	5/16	33	156	7420794	14.0		47	189	7411400
8.0		33	156	7410800					
8.731	11/32	36	162	7420873					
No. 2 Morse Taper Shank									
14.288	9/16	50	204	7421429	19.0		58	223	7411900
15.0		50	204	7411500	19.050	3/4	60	228	7421905
15.875	5/8	52	210	7421588	20.0		60	228	7412000
16.0		52	210	7411600	21.0		62	232	7412100
17.0		54	214	7411700	22.0		64	237	7412200
17.462	11/16	56	219	7421746	22.225	7/8	64	237	7422223
18.0		56	219	7411800	23.0		66	241	7412300
No. 3 Morse Taper Shank									
24.0		68	268	7412400	28.0		71	277	7412800
25.0		68	268	7412500	28.575	1-1/8	73	281	7422858
25.400	1"	70	273	7422540	30.0		73	281	7413000
26.0		70	273	7412600	31.750	1-1/4	77	290	7423175
27.0		71	277	7412700					
No. 4 Morse Taper Shank									
32.0		77	317	7413200	44.450	1-3/4	83	336	7424445
34.925	1-3/8	78	321	7423493	50.800	2"	86	344	7425080
38.100	1-1/2	81	329	7423810					