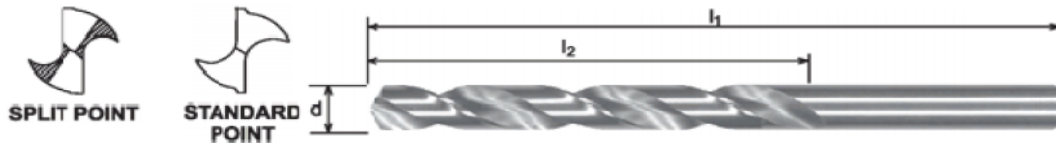


Codes 101, 102, 1U1

Straight Shank Jobber Drills

STRAIGHT
SHANK
DRILLS



d		l ₂	l ₁	Bright Finish Standard Point	Steam Temper Split Point
mm	inch				
0.2		2.5	19	-	1010020
0.25		3	19	-	1010025
0.3		3	19	-	1010030
0.32		4	19	-	1010032
0.35		4	19	-	1010035
0.38		4	19	-	1010038
0.397	1/64	5	20	-	1020040
0.4		5	20	-	1010040
0.42		5	20	-	1010042
0.45		5	20	-	1010045
0.48		5	20	-	1010048
0.5		6	22	-	1010050
0.52		6	22	-	1010052
0.55		7	24	-	1010055
0.58		7	24	-	1010058
0.6		7	24	-	1010060
0.62		8	26	-	1010062
0.65		8	26	-	1010065
0.68		9	28	-	1010068
0.7		9	28	-	1010070
0.72		9	28	-	1010072
0.75		9	28	-	1010075
0.78		10	30	-	1010078
0.794	1/32	10	30	-	1020079
0.8		10	30	-	1010080
0.82		10	30	-	1010082
0.85		10	30	-	1010085
0.88		11	32	-	1010088
0.9		11	32	-	1010090
0.92		11	32	-	1010092
0.95		11	32	-	1010095
0.98		12	34	-	1010098
1		12	34	1U10100	1010100
*1.05		12	34	1U10105	1010105
1.1		14	36	1U10110	1010110
*1.15		14	36	1U10115	1010115
1.191	3/64	16	38	-	1020119
1.2		16	38	1U10120	1010120
*1.25		16	38	1U10125	1010125
1.3		16	38	1U10130	1010130

d		l ₂	l ₁	Bright Finish Standard Point	Steam Temper Split Point
mm	inch				
*1.35		18	40	1U10135	1010135
1.4		18	40	1U10140	1010140
*1.45		18	40	1U10145	1010145
1.5		18	40	1U10150	1010150
*1.55		20	43	1U10155	1010155
1.587	1/16	20	43	-	1020159
1.6		20	43	1U10160	1010160
*1.65		20	43	1U10165	1010165
1.7		20	43	1U10170	1010170
*1.75		22	46	1U10175	1010175
1.8		22	46	1U10180	1010180
*1.85		22	46	1U10185	1010185
1.9		22	46	1U10190	1010190
*1.95		24	49	1U10195	1010195
1.984	5/64	24	49	-	1020198
2		24	49	1U10200	1010200
*2.05		24	49	1U10205	1010205
2.1		24	49	1U10210	1010210
*2.15		27	53	1U10215	1010215
2.2		27	53	1U10220	1010220
*2.25		27	53	1U10225	1010225
2.3		27	53	1U10230	1010230
*2.35		27	53	1U10235	1010235
2.381	3/32	30	57	-	1020238
2.4		30	57	1U10240	1010240
*2.45		30	57	1U10245	1010245
2.5		30	57	1U10250	1010250
*2.55		30	57	1U10255	1010255
2.6		30	57	1U10260	1010260
*2.65		30	57	1U10265	1010265
2.7		33	61	1U10270	1010270
*2.75		33	61	1U10275	1010275
2.778	7/64	33	61	-	1020278
2.8		33	61	1U10280	1010280
*2.85		33	61	1U10285	1010285
2.9		33	61	1U10290	1010290
*2.95		33	61	1U10295	1010295
3		33	61	-	1010300
3.1		36	65	-	1010310
3.175	1/8	36	65	-	1020318

* Not always available - Minimum manufacture quantity may apply
Please Note: Sizes up to and including 2.95mm are all Standard Point and not Split point as specified above