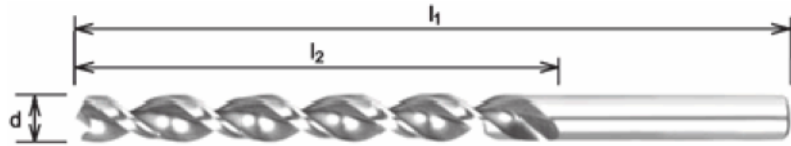


# Codes

## 109, 110

## UDL Drills - Long Series - Long Chip



d	l <sub>2</sub>	l <sub>1</sub>	UX Point	Split Point	d	l <sub>2</sub>	l <sub>1</sub>	UX Point	Split Point
1.0	33	56	-	1100100	4.3	82	126	1090430	1100430
1.1	37	60	-	1100110	4.4	82	126	1090440	1100440
1.2	41	65	-	1100120	4.5	82	126	1090450	1100450
1.3	41	65	-	1100130	4.6	82	126	1090460	1100460
1.4	41	70	-	1100140	4.7	82	126	1090470	1100470
1.5	45	70	-	1100150	4.8	87	132	1090480	1100480
1.6	50	76	-	1100160	4.9	87	132	1090490	1100490
1.7	50	76	-	1100170	5.0	87	132	1090500	1100500
1.8	53	80	-	1100180	5.1	87	132	1090510	1100510
1.9	53	80	-	1100190	5.2	87	132	1090520	1100520
2.0	56	85	-	1100200	5.3	87	132	1090530	1100530
2.1	56	85	-	1100210	5.4	91	139	1090540	1100540
2.2	59	90	-	1100220	5.5	91	139	1090550	1100550
2.3	59	90	-	1100230	5.6	91	139	1090560	1100560
2.4	62	95	-	1100240	5.7	91	139	1090570	1100570
2.5	62	95	-	1100250	5.8	91	139	1090580	1100580
2.6	66	100	-	1100260	5.9	91	139	1090590	1100590
2.7	66	100	-	1000270	6.0	91	139	1090600	1100600
2.8	66	100	-	1100280	6.1	97	148	1090610	1100610
2.9	66	100	-	1100290	6.2	97	148	1090620	1100620
3.0	66	100	1090300	1100300	6.3	97	148	1090630	1100630
3.1	69	106	1090310	1100310	6.4	97	148	1090640	1100640
3.2	69	106	1090320	1100320	6.5	97	148	1090650	1100650
3.3	69	106	1090330	1100330	6.6	97	148	1090660	1100660
3.4	73	112	1090340	1100340	6.7	97	148	1090670	1100670
3.5	73	112	1090350	1100350	6.8	102	156	1090680	1100680
3.6	73	112	1090360	1100360	6.9	102	156	1090690	1100690
3.7	73	112	1090370	1100370	7.0	102	156	1090700	1100700
3.8	78	119	1090380	1100380	7.1	102	156	1090710	1100710
3.9	78	119	1090390	1100390	7.2	102	156	1090720	1100720
4.0	78	119	1090400	1100400	7.3	102	156	1090730	1100730
4.1	78	119	1090410	1100410	7.4	102	156	1090740	1100740
4.2	78	119	1090420	1100420	7.5	102	156	1090750	1100750