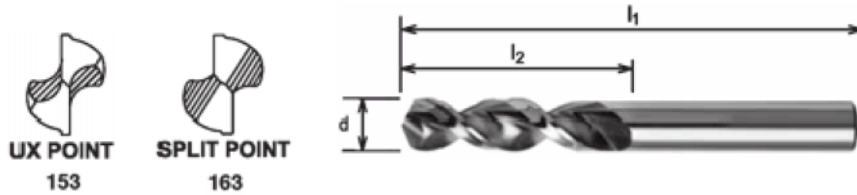


UDL Stub Drills - Long Chip

Codes
153, 163



d		l ₂	l ₁	UX Point	Split Point
mm	inch				
1.0		6	26	-	1630100
1.1		7	28	-	1630110
1.191	3/64	8	30	-	1630119
1.2		8	30	-	1630120
1.3		8	30	-	1630130
1.4		9	32	-	1630140
1.5		9	32	-	1630150
1.588	1/6	10	34	-	1630159
1.6		10	34	-	1630160
1.7		10	34	-	1630170
1.8		11	36	-	1630180
1.9		11	36	-	1630190
1.984	5/64	12	38	-	1630198
2.0		12	38	1530200	1630200
2.1		12	38	1530210	1630210
2.2		13	40	1530220	1630220
2.3		13	40	1530230	1630230
2.381	3/32	14	43	1530238	1630238
2.4		14	43	1530240	1630240
2.5		14	43	1530250	1630250
2.6		14	43	1530260	1630260
2.7		16	46	1530270	1630270
2.778	7/64	16	46	1530278	1630278
2.8		16	46	1530280	1630280
2.9		16	46	1530290	1630290
3.0		16	46	1530300	1630300
3.1		18	49	1530310	1630310
3.175	1/8	16	46	1530318	1630318
3.2		18	49	1530320	1630320
3.3		18	49	1530330	1630330
3.4		20	52	1530340	1630340
3.5		20	52	1530350	1630350

d		l ₂	l ₁	UX Point	Split Point
mm	inch				
3.572	9/64	20	52	1530357	1630357
3.6		20	52	1530360	1630360
3.7		20	52	1530370	1630370
3.8		22	55	1530380	1630380
3.9		22	55	1530390	1630390
3.969	5/32	22	55	1530397	1630397
4.0		22	55	1530400	1630400
4.1		22	55	1530410	1630410
4.2		22	55	1530420	1630420
4.3		24	58	1530430	1630430
4.366	11/64	24	58	1530437	1630437
4.4		24	58	1530440	1630440
4.5		24	58	1530450	1630450
4.6		24	58	1530460	1630460
4.7		24	58	1530470	1630470
4.762	3/16	26	62	1530476	1630476
4.8		26	62	1530480	1630480
4.9		26	62	1530490	1630490
5.0		26	62	1530500	1630500
5.1		26	62	1530510	1630510
5.159	13/64	26	62	1530516	1630516
5.2		26	62	1530520	1630520
5.3		26	62	1530530	1630530
5.4		28	66	1530540	1630540
5.5		28	66	1530550	1630550
5.556	7/32	28	66	1530556	1630556
5.6		28	66	1530560	1630560
5.7		28	66	1530570	1630570
5.8		28	66	1530580	1630580
5.9		28	66	1530590	1630590
5.953	15/64	28	66	1530595	1630595
6.0		28	66	1530600	1630600