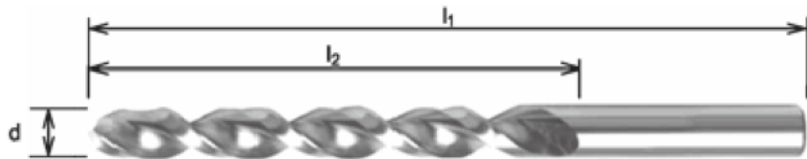


Codes

154, 164

STRAIGHT
SHANK
DRILLS

UDL Jobber Drills - Long Chip



d		l ₂	l ₁	UX Point	Split Point
mm	inch				
1.0		12	34	-	1640100
1.1		14	36	-	1640110
1.191	3/64	16	38	-	1640119
1.2		16	38	-	1640120
1.3		16	38	-	1640130
1.4		18	40	-	1640140
1.5		18	40	-	1640150
1.588	1/6	20	43	-	1640159
1.6		20	43	-	1640160
1.7		20	43	-	1640170
1.8		22	46	-	1640180
1.9		22	46	-	1640190
1.984	5/64	24	49	-	1640198
2.0		24	49	1540200	1640200
2.1		24	49	1540210	1640210
2.2		27	53	1540220	1640220
2.3		27	53	1540230	1640230
2.381	3/32	30	57	1540238	1640238
2.4		30	57	1540240	1640240
2.5		30	57	1540250	1640250
2.6		30	57	1540260	1640260
2.7		33	61	1540270	1640270
2.778	7/64	33	61	1540278	1640278
2.8		33	61	1540280	1640280
2.9		33	61	1540290	1640290
3.0		33	61	1540300	1640300
3.1		36	65	1540310	1640310
3.175	1/8	36	65	1540318	1640318
3.2		36	65	1540320	1640320
3.3		36	65	1540330	1640330
3.4		39	70	1540340	1640340
3.5		39	70	1540350	1640350

d		l ₂	l ₁	UX Point	Split Point
mm	inch				
3.572	9/64	39	70	1540357	1640357
3.6		39	70	1540360	1640360
3.7		39	70	1540370	1640370
3.8		43	75	1540380	1640380
3.9		43	75	1540390	1640390
3.969	5/32	43	75	1540397	1640397
4.0		43	75	1540400	1640400
4.1		43	75	1540410	1640410
4.2		43	75	1540420	1640420
4.3		47	80	1540430	1640430
4.366	11/64	47	80	1540437	1640437
4.4		47	80	1540440	1640440
4.5		47	80	1540450	1640450
4.6		47	80	1540460	1640460
4.7		47	80	1540470	1640470
4.762	3/16	52	86	1540476	1640476
4.8		52	86	1540480	1640480
4.9		52	86	1540490	1640490
5.0		52	86	1540500	1640500
5.1		52	86	1540510	1640510
5.159	13/64	52	86	1540516	1640516
5.2		52	86	1540520	1640520
5.3		52	86	1540530	1640530
5.4		57	93	1540540	1640540
5.5		57	93	1540550	1640550
5.556	7/32	57	93	1540556	1640556
5.6		57	93	1540560	1640560
5.7		57	93	1540570	1640570
5.8		57	93	1540580	1640580
5.9		57	93	1540590	1640590
5.953	15/64	57	93	1540595	1640595
6.0		57	93	1540600	1640600