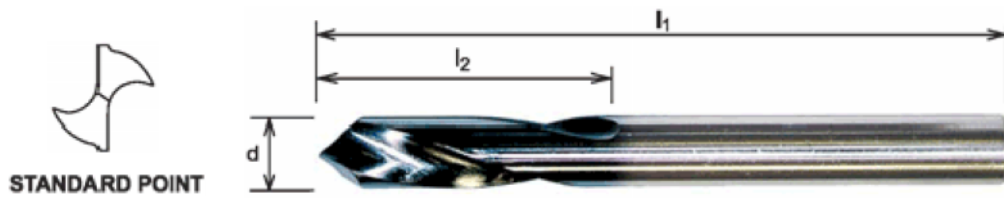


NC Spotting Drills

Codes
184, 185



STRAIGHT SHANK DRILLS



d	l ₂	l ₁	Code
90° Point Angle			
3	10	46	1840300
4	12	55	1840400
5	14	62	1840500
6	16	66	1840600
8	21	79	1840800
10	25	89	1841000
12	30	102	1841200
16	38	115	1841600
20	45	131	1842000

d	l ₂	l ₁	Code
120° Point Angle			
3	10	46	1850300
4	12	55	1850400
5	14	62	1850500
6	16	66	1850600
8	21	79	1850800
10	25	89	1851000
12	30	102	1851200
16	38	115	1851600
20	45	131	1852000