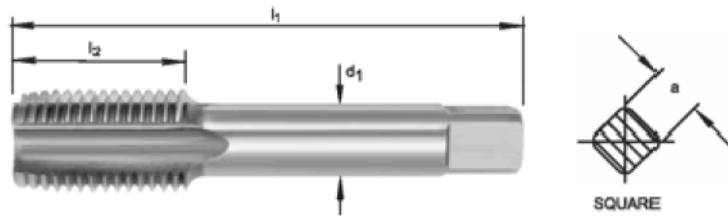


Left Hand - Short Hand Taps

Code
519



THREADING
TOOLS



Size	Pitch	l_1	l_2	d_1	a	SET	TAPER	SECOND	BOTTOMING
M3	0.5	48	11	3.15	2.5	5190300	5190301	5190302	5190303
M4	0.7	53	13	4.0	3.15	5190400	5190401	5190402	5190403
M5	0.8	58	16	5.0	4	5190500	5190501	5190502	5190503
M6	1.0	66	19	6.3	5	5190600	5190601	5190602	5190603
M8	1.25	72	22	8.0	6.3	5190800	5190801	5190802	5190803
M10	1.5	80	24	10.0	8	5191000	5191001	5191002	5191003
M12	1.75	89	29	9.0	7.1	5191200	5191201	5191202	5191203
M14	2.0	95	30	11.2	9	5191400	5191401	5191402	5191403
M16	2.0	102	32	12.5	10	5191600	5191601	5191602	5191603
M18	2.5	112	37	14.0	11.2	5191800	5191801	5191802	5191803
M20	2.5	112	37	14.0	11.2	5192000	5192001	5192002	5192003
M22	2.5	118	38	16.0	12.5	5192200	5192201	5192202	5192203
M24	3.0	130	45	18.0	14	5192400	5192401	5192402	5192403
M27	3.0	135	45	20.0	16			5192702	
M30	3.5	138	48	20.0	16			5193002	
M33	3.5	151	51	22.4	18			5193302	
M36	4.0	162	57	25.0	20			5193602	