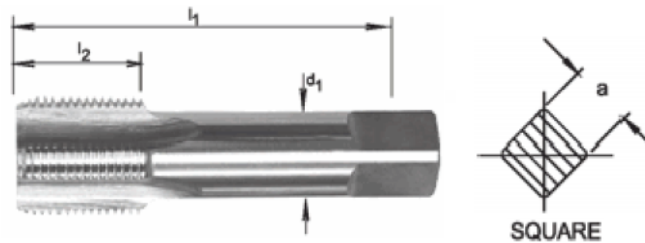


## Parallel Pipe Taps

Code  
581



THREADING  
TOOLS



SQUARE

| SIZE  | NOMINAL DIA. | TPI    | l <sub>1</sub> | l <sub>2</sub> | d <sub>1</sub> | a    | SET     | TAPER   | BOTTOM  |
|-------|--------------|--------|----------------|----------------|----------------|------|---------|---------|---------|
| 1/8   | 10.272       | 27     | 59             | 15             | 8.0            | 6.3  | 5810320 | 5810321 | 5810323 |
| 1/4   | 13.571       | 18     | 67             | 19             | 10             | 8.0  | 5810640 | 5810641 | 5810643 |
| 3/8   | 17.054       | 18     | 75             | 21             | 12.5           | 10   | 5810950 | 5810951 | 5810953 |
| 1/2   | 21.224       | 14     | 87             | 26             | 16             | 12.5 | 5811270 | 5811271 | 5811273 |
| 3/4   | 26.568       | 14     | 96             | 28             | 20             | 16   | 5811910 | 5811911 | 5811913 |
| 1"    | 33.228       | 11-1/2 | 109            | 33             | 25             | 20   | 5812540 | 5812541 | 5812543 |
| 1-1/4 | 41.986       | 11-1/2 | 119            | 36             | 31.5           | 25   | 5813170 | 5813171 | 5813173 |
| 1-1/2 | 48.054       | 11-1/2 | 125            | 37             | 35.5           | 28   | 5813810 | 5813811 | 5813813 |
| 2"    | 60.091       | 11-1/2 | 140            | 41             | 40             | 31.5 | 5815080 | 5815081 | 5815083 |